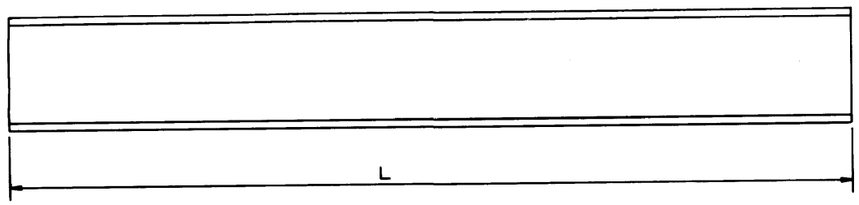
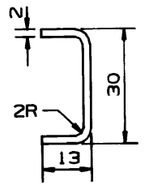
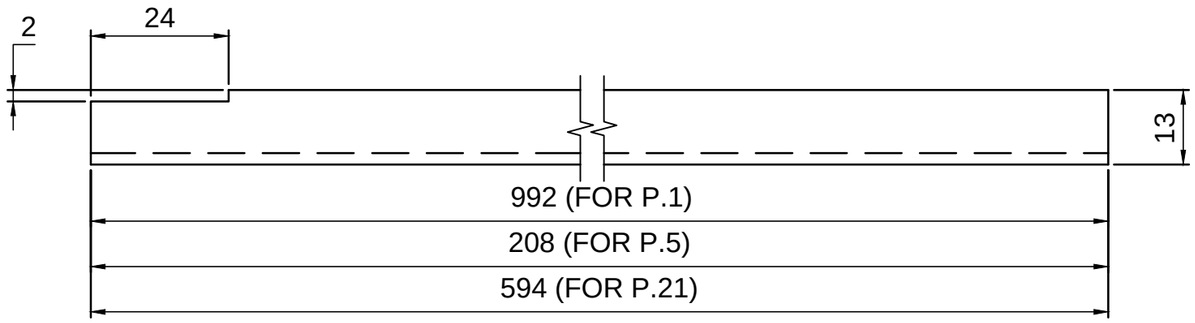
ALT.	DATE	CHANGES	BY / APP
M3	20.09.2018	IN BOM P21 TO P23 ADDED. ECN NO. 84900031.	RKC / SMR
M4	18.03.2020	P1 NOTCHING CHANGED FROM BOTH SIDE TO ONE SIDE. P3, P5 & P21 NOTCHING ADDED. ECN No. 84900180.	RKC / SMR

ALT.NO	ALT.DATE	ZONE	ALTERATIONS	AUTHORITY
NIL	NIL	NIL	NIL	NIL

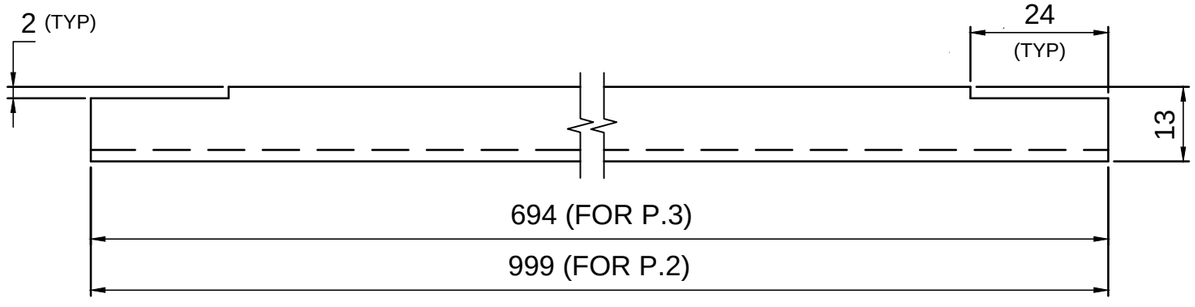




M3



P1, P5 & P21 M4



P2 & P3 M4

NOTE:-

1. DEVELOPED VIEW IS FOR REFERENCE ONLY.

ITEM	DESCRIPTION & DIMENSIONS	ASSEMBLY DETAIL DRG	MATL. & SPEC.	REMARKS
23	STIFFENER 2x49x268	1	R101502200	IRSM-41-97 Gr. 1
22	STIFFENER 2x49x258	1	R101502200	IRSM-41-97 Gr. 1
21	STIFFENER 2x49x594	1	R101502200	IRSM-41-97 Gr. 1
20	STIFFENER 2x49x602	1	R101502200	IRSM-41-97 Gr. 1
19	STIFFENER 2x49x302	1	R101502200	IRSM-41-97 Gr. 1
18	STIFFENER 2x49x464	1	R101502200	IRSM-41-97 Gr. 1
17	STIFFENER 2x49x283	1	R101502200	IRSM-41-97 Gr. 1
16	STIFFENER 2x49x275	1	R101502200	IRSM-41-97 Gr. 1
15	STIFFENER 2x49x332	1	R101502200	IRSM-41-97 Gr. 1
14	STIFFENER 2x49x695	1	R101502200	IRSM-41-97 Gr. 1
13	STIFFENER 2x49x266	1	R101502200	IRSM-41-97 Gr. 1
12	STIFFENER 2x49x308	1	R101502200	IRSM-41-97 Gr. 1
11	STIFFENER 2x49x528	1	R101502200	IRSM-41-97 Gr. 1
10	STIFFENER 2x49x628	1	R101502200	IRSM-41-97 Gr. 1
9	STIFFENER 2x49x256	1	R101502200	IRSM-41-97 Gr. 1
8	STIFFENER 2x49x150	1	R101502200	IRSM-41-97 Gr. 1
7	STIFFENER 2x49x694	1	R101502200	IRSM-41-97 Gr. 1
6	STIFFENER 2x49x696	1	R101502200	IRSM-41-97 Gr. 1
5	STIFFENER 2x49x208	1	R101502200	IRSM-41-97 Gr. 1
4	STIFFENER 2x49x580	1	R101502200	IRSM-41-97 Gr. 1
3	STIFFENER 2x49x694	1	R101502200	IRSM-41-97 Gr. 1
2	STIFFENER 2x49x999	1	R101502200	IRSM-41-97 Gr. 1
1	STIFFENER 2x49x992	1	R101502200	IRSM-41-97 Gr. 1

(7)

WELD LENGTH	NIL M	GROUP	SIDE WALL
WEIGHT	N.A. KG	FILE	/USERS2/SHELL/SWLL/CC14466
S.AREA	N.A. M²	SUPERSEDES	NIL
LENGTH / DIA	L M		
WIDTH / THICK	0.002 M		
HEIGHT	0.050 M		

HORIZONTAL STIFFENER

RAIL COACH FACTORY, KAPURTHALA

SCALE	SS/REC	DRG. NO.	ALT.	SHEET
1:1	CHD	CC14466 M4	NIL	1/1
	DRN			

THIS IS A COMPUTER GENERATED DRAWING. ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER IT INVALID.

FOR UNTOLERANCED DIMENSIONS REFER TO RCFM 627.DP | STATUS ~~SKETCH / CHECKING / PROTOTYPE~~ / FINAL | DATE 26/05/95